



**COLMEF**<sup>®</sup>  
BUILDING BETTER

# Neofil F 50 Rapid

**MINERAL ADHESIVE WITH IMPROVED ADHESION, FAST SETTING, NO VERTICAL SLIP AND HIGH WORKABILITY. SUITABLE FOR PROFESSIONAL LAYING OF CERAMIC TILES AND STABLE NATURAL STONES ON WALLS AND FLOORS. TRAFFICABLE ALREADY AFTER 3 HOURS FROM LAYING. FOR INDOORS AND OUTDOORS.**



TECHNICAL DATA SHEET - REV. 01/2024

## DESCRIPTION

NEOFIL F 50 RAPID is a grey or white powder consisting of hydraulic binding particulate that favours rapid setting, selected mineral fillers, synthetic resins and special additives. Mixed with water, it is transformed into a product with easy workability, high mechanical performance and high adhesion to materials normally used in construction, applicable upright without the risk of sagging or tiles slipping and free from particular shrinkage during hardening. NEOFIL F 50 RAPID is trafficable already after 3 hours from laying.

For thicknesses up to 15 mm.

**Classification according to European standard EN 12004 - C2FT · Cement adhesive (C) improved adherence (2), with fast setting (F), no vertical slip (T).**

## FIELDS OF APPLICATION

NEOFIL F 50 RAPID is suitable for instances where very fast execution and commissioning times are required. It is used for indoor and outdoor bonding, both on the wall and the floor, of all types of ceramic tiles, such as single-fired, porcelain stoneware, large formats, thin slabs, klinker, fired, glassy mosaic, for bonding of stone, marble and reconstituted material as long as dimensionally stable and not sensitive to moisture. NEOFIL F 50 RAPID is also suitable for bonding insulating materials, such as polystyrene foam, polyurethane foam, cork, glass or rock wool, Eraclit, sound-absorbing panels, etc.. It can be applied on all cementitious substrates normally used in construction, such as plaster, cured concrete, cellular concrete, self-levelling screed, cementitious screeds also subjected to intense traffic, screeds made with products from the NEOCEM line. NEOFIL F 50 RAPID can be used for laying floors or coverings on gypsum or plasterboard substrates, as long as it is supported rigidly, on anhydrite screeds (after applying the insulating PRIMER A 16), for laying floors on heating screeds, for overlapping installation on existing ceramic or marble floorings adequately prepared and for laying floors on elastomer or elastic cementitious waterproofing membranes.

## SUBSTRATE PREPARATION

The substrates must be sufficiently dry and seasoned, mechanically resistant, flat, solid, compact, free of crumbling or inconsistent parts, without any dust and greasy substances, oil, paint, wax and any material that could compromise perfect product adhesion.

The cementitious substrates must not be subjected to shrinkage after laying the tiles and, therefore, they must have already completed the hygrometric shrinkage that can be evaluated in one or two weeks for each cm of thickness for the plaster and in at least 28 days of total curing for cementitious screeds, unless they are made with quick-drying ready-to-use screed and NEOCEM PRONTO FIBRATO compensated shrinkage or with NEOCEM hydraulic binder. Anhydrite screeds must be perfectly hardened, clean, dry (maximum residual humidity 0.5%) and must be treated, after sanding, with insulating primer based on synthetic resins in aqueous dispersion PRIMER A 16. Always treat with PRIMER A 16 for direct applications on plaster or plasterboard. Very porous, highly absorbent and superficially crumbling

surfaces must be treated with RASOTECH PRIMER CONSOLIDANTE consolidating impregnating agent so as to reduce the absorption of the screed and improve workability and adhesion of NEOFIL F 50 RAPID.

## APPLICATION

To prepare the mixture, pour a 25-kg bag of NEOFIL F 50 RAPID in a clean container with 6-6.5 litres of clean water and mix until smooth and free of lumps. Let the mixture rest for a few minutes, remixing quickly before use.

Apply a zero layer of adhesive on the substrate with a smooth spatula, to ensure better adhesion and lengthen the open and adjustment time. Immediately afterwards, use a suitable toothed spatula to apply the required amount of mixture to ensure the back of the tiles are perfectly wet. Tiles are laid by applying firm pressure to ensure contact with the adhesive. Make sure that the adhesive spread on the surface is always fresh and has not formed a superficial film; in which case, refresh the adhesive by spreading it again with the notched spatula. For large format tiles or with irregular backs, for outdoor installation or in very humid environments, apply the adhesive also on its back (double coating technique), to avoid any gaps remaining which could cause breakage or separation due to the pressure of concentrated loads or the effect of frost. Provide perimeter joints and flexible connectors every 20-25 m<sup>2</sup> inside, every 10-15 m<sup>2</sup> outside and every 8 linear metres along the corridors. In any case always observe the structural expansion joints and any string-course joints.

Make sure there are grouts between tiles of at least 2-3 mm depending on the type and format of the coating. The grouts can be made 3 hours after laying coatings and floors with the specific COLMEF mineral sealants, available in different colours.

## YIELD

1.3 kg/m<sup>2</sup> per mm of thickness depending on the type of substrate and the type of tile.

## RECOMMENDATIONS

- ◆ High or low temperatures may affect the final curing time, shortening or extending them considerably. In these conditions, it may be useful to dampen cementitious substrates before applying the adhesive to extend the open time.
- ◆ Do not use NEOFIL F 50 RAPID on non-cured cementitious concrete substrates subject to major shrinkage and metal, wood, fibre cement, plastic and resilient material surfaces.
- ◆ Do not remix or add water to the product that has already started to set.
- ◆ Protect the covering from rain, wash-out, direct sunlight and frost for at least 24 hours or in any case until the product is fully hardened.
- ◆ Wash all the equipment used for preparation and application of the product with water before it hardens. After setting, the mortar can only be removed mechanically.

## PACKAGING

NEOFIL F 50 RAPID is available in 25 kg polyethylene coated paper bags on 1500 kg pallets. Store the product in a dry place and in its original packaging, well closed. In these conditions its stability is of at least 12 months.

## SAFETY INSTRUCTIONS

The product contains cement that on contact with body perspiration produces an irritant alkaline and sensitising reaction for the skin. Use suitable clothing, gloves and protective glasses.

Consult the Safety Data Sheet for more information to use the product safely.

## SPECIFICATIONS

Laying ceramic tiles and stable natural stones with mineral adhesive with improved adhesion, fast setting, no vertical slip, classified as C2FT by the EN 12004 Standard, **NEOFIL F 50 RAPID** type by Colmef Srl, suitable for laying on traditional or overlapping substrates on existing floors

**TECHNICAL DATA**

<b>Compliant with Standard:</b>	<b>EN 12004</b>
<b>Class:</b>	<b>C2FT</b>
Appearance:	powder
Colour:	grey white
Apparent specific weight (kg/m <sup>3</sup> ):	1300
Solid residue (%):	100
Mixing ratio:	6-6,5 litres of water for 25 kg of powder
pH value:	> 12
Flammability:	no
Adjustment time:	≥ 15 min.
Wall grouting after:	3 h
Floor grouting:	3 h
Commissioning:	24/48 h
Allowed application temperature:	from +5 °C to +35 °C
Operating temperature:	from -30 °C to +90 °C

**FINAL PERFORMANCE according to EN 12004 Class C2FT**

	<b>Results</b>	<b>Test method</b>
Initial adhesion after 28 days (N/mm <sup>2</sup> ):	≥ 1,0	EN 1348
Initial adhesion after 6 hours (N/mm <sup>2</sup> ):	≥ 0,5	EN 1348
Adhesion after heat action: (N/mm <sup>2</sup> ):	≥ 1,0	EN 1348
Adhesion after immersion in water (N/mm <sup>2</sup> ):	≥ 1,0	EN 1348
Adhesion after freeze-thaw cycles (N/mm <sup>2</sup> ):	≥ 1,0	EN 1348
Open time: traction adhesion (min.):	≥ 15	EN 1346
Vertical slip (mm):	≤ 0,5	EN 1308

DATA DETECTION AT +23°C - 50% R.H. AND IN ABSENCE OF VENTILATION

The information in this bulletin is based on our best experience. We cannot be held liable for any product misuse. We therefore recommend anyone who intends to use this product to assess whether it is suitable for the intended application and to perform preliminary tests in any case. Always refer to the latest updated version of the technical data sheet available at [www.colmef.com](http://www.colmef.com).

**FOR MORE INFORMATION OR PARTICULAR USES, CONTACT THE COLMEF TECHNICAL SUPPORT DEPARTMENT.**

**COLMEF SRL | Z.I. Ponte d'Assi | 06024 - Gubbio (PG) ITALY | Tel. +39 075923561 | [info@colmef.com](mailto:info@colmef.com) | [www.colmef.com](http://www.colmef.com)**